

Blower Motor Replacement Manual

Applicable Model

#20478838 : Laser73/73AT Type H/I/J/K/L/M/N/O, Laser 73MH

#20470638 : Laser730/730AT , Laser731/732 Type A

The following parts are included.

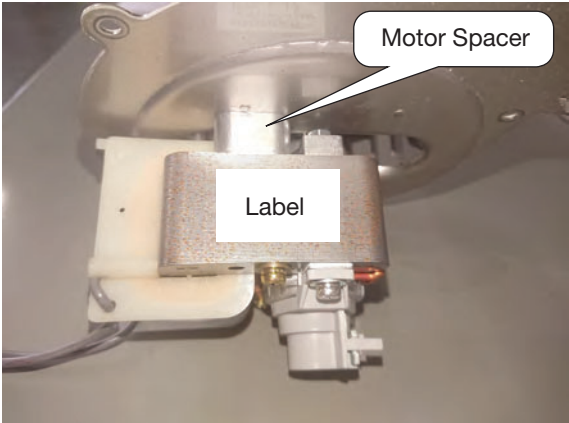
Blower Motor	1 pcs.
Hall IC Lead Wire	1 pcs.
Motor Spacer (Height 13mm)	2 pcs.
Washer (Height 1mm)	1 pcs.

If "L730 A" or "L73" is printed on the label of the blower motor, the Motor Spacer and Washer need to be replaced with the Blower Motor.

If "L730 B" or "L73 B" is printed on the label of the blower motor, the Motor Spacer and Washer does not need to be replaced.

NOTE: It's not necessary for the Blower Motor with case.

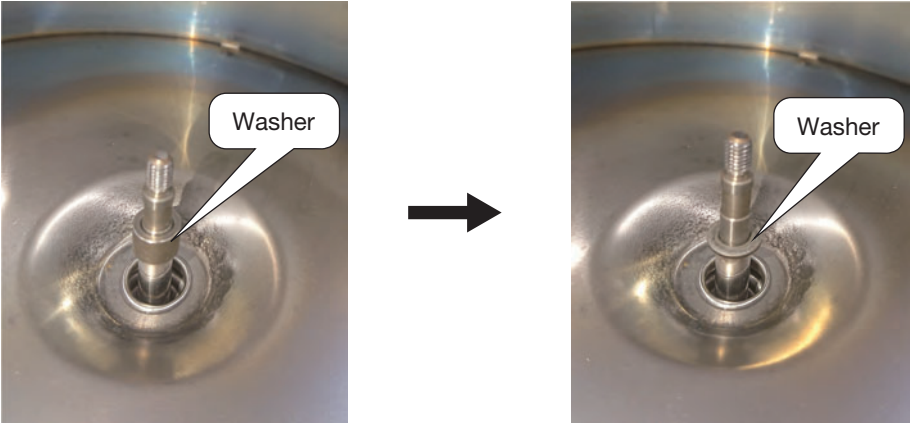
Motor Spacer . . . Change the height from 17mm to 13mm



The diagram shows a close-up of the blower motor assembly with a callout for the "Motor Spacer" and a "Label" on the motor. To the right, two pairs of label examples are shown, with arrows indicating the replacement process.

Label	Label
S3005 (L73) RATING 120V 60Hz CONTINUOUS LOT NO. ○○○○○○ AICHI ELECTRIC CO.,LTD.	S3005 (L73 B) RATING 120V 60Hz CONTINUOUS LOT NO. ○○○○○○ AICHI ELECTRIC CO.,LTD.
S3061 (L730 A) RATING 120V 60Hz CONTINUOUS LOT NO. ○○○○○○ AICHI ELECTRIC CO.,LTD.	S3061 (L730 B) RATING 120V 60Hz CONTINUOUS LOT NO. ○○○○○○ AICHI ELECTRIC CO.,LTD.

Washer . . . Change the height from 6mm to 1mm



The diagram shows two views of the blower motor assembly. The left view shows the motor with a callout for the "Washer". An arrow points to the right view, which shows the motor with a different washer installed, also with a callout for the "Washer".